

Work Order ID 80195

80195

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February-14-12 8:07:04 AM

Item ID: D206-667-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacer Block

Start Date: 2/14/12 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/23/12 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9263	Rev A
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100

0.00

100

DOCUMENT CONTROL *sl*

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

5/7/13/06

HJ GML 12-3-6
(2)

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

12/3/05 *R* *SP*

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/7/13/06

(12)

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Run Start ***NR1***

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-667-011								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

C 12/3/6 (2)

Ne B 122

12/3/7

MF 12-03-06

Picklist Print

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Work Order ID: 80195

Parent Item: D206-667-011

Parent Item Name: Spacer Block

Start Date: 2/14/12

Required Date: 2/23/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B Removed Manufacturing 05-11-05 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-6A Bolt		Purchased	No			120	Each	2,579.0000	8	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		2579							
				119017		2579							
AN4-7A Bolt		Purchased	No			120	Each	108.0000	8	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		108							
				117514		108							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	8.0000	16				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		8							
				116289		8							
D3193-041 Support Bracket Assembly		Manufactured	No			120	Each	1.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST480		1							
				52158		1							

sl 16 [SP]

16 sl 16 [SP]

16 m120064 sl [SP]

2 B80190 12/3/65 sl 2 [SP]

5.3 CROSSTUBE KITS

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)